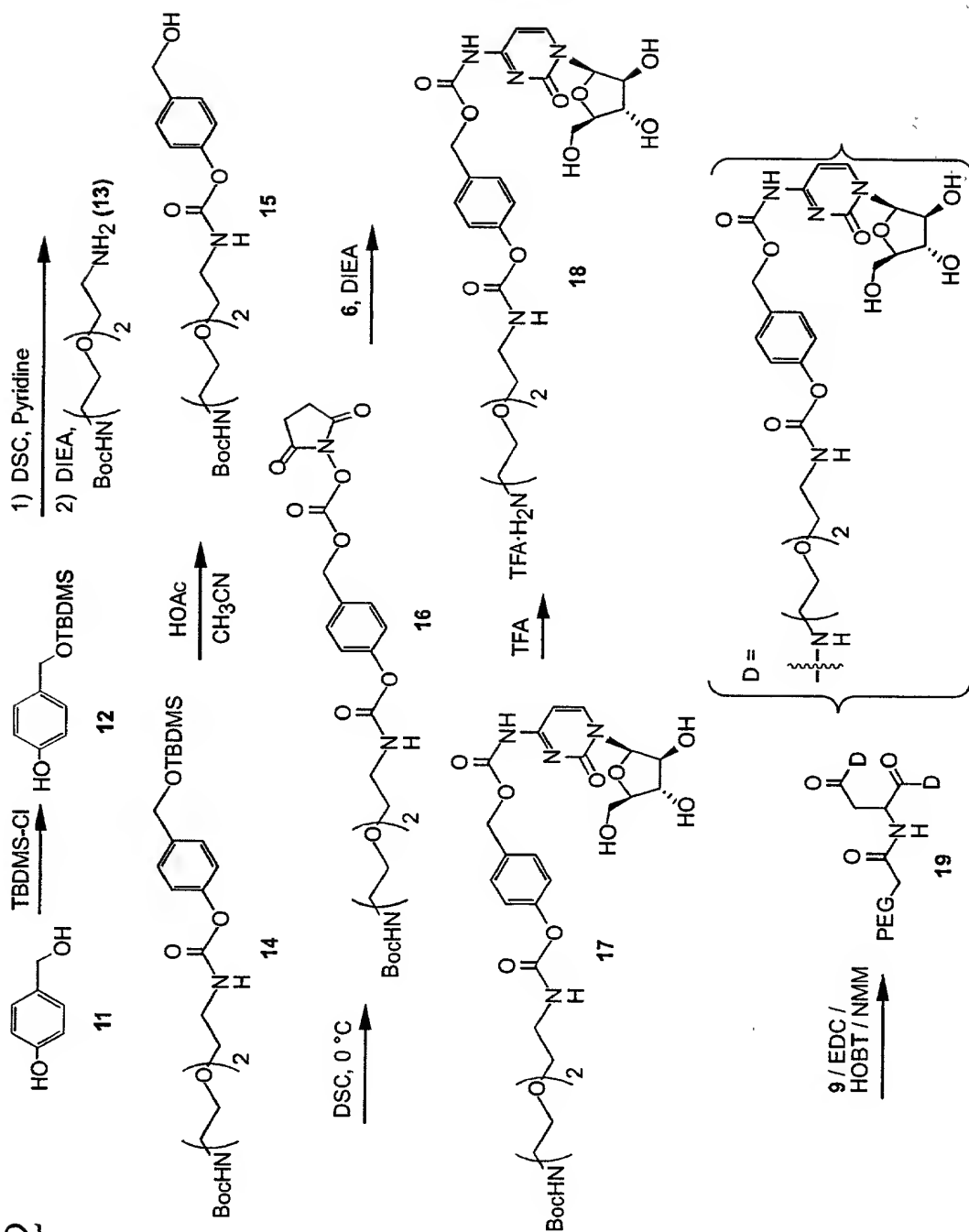
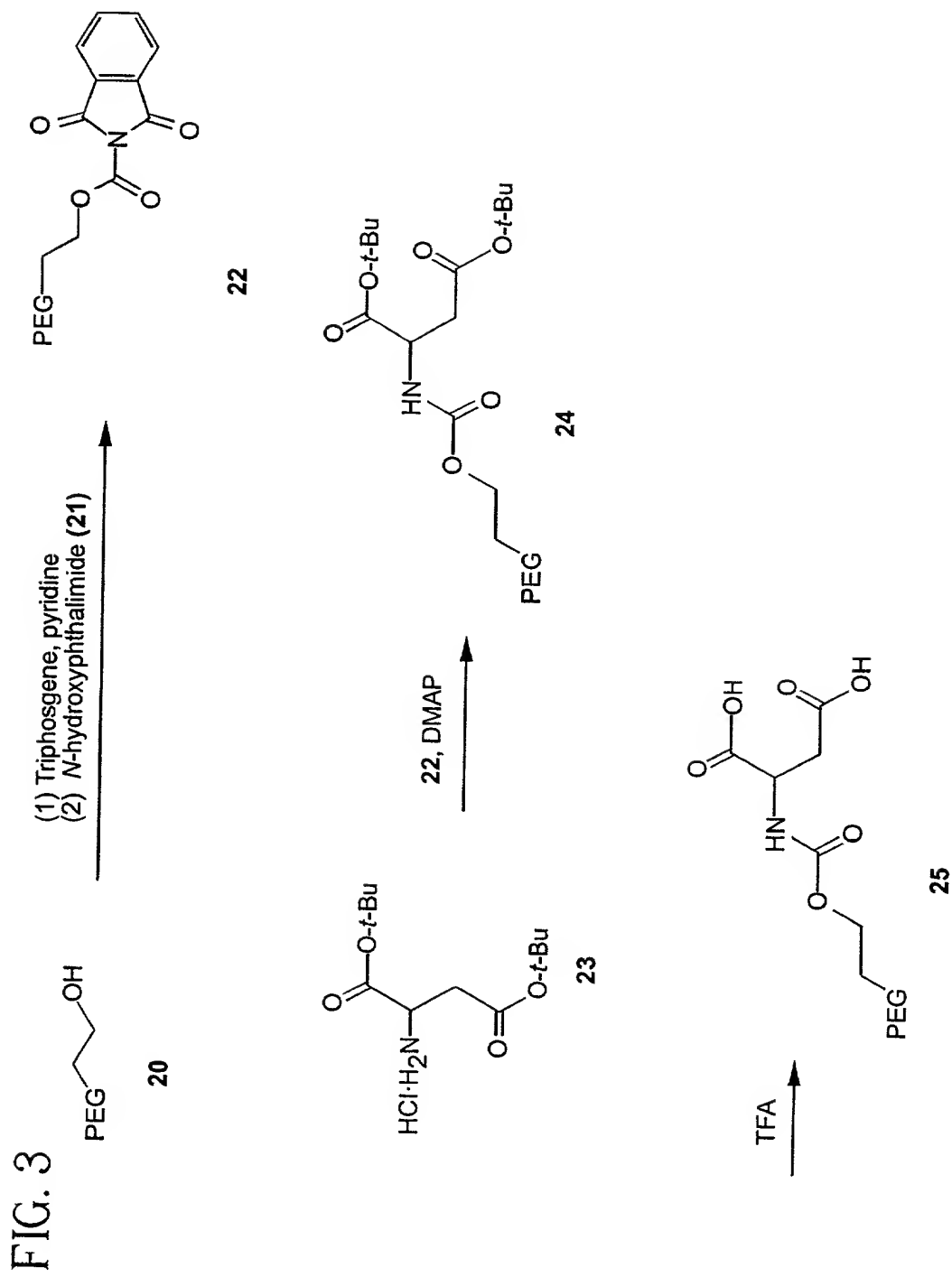


FIG. 2





**FIG. 4**

Chemical reaction scheme showing the synthesis of compound 30 from Melphalan (26).

Melphalan (26) reacts with  $\text{HCl}$ , 2,2-dimethoxypropane, and MeOH to form compound 27.

Compound 27 reacts with TFA to form compound 28.

Compound 28 reacts with 25, EDC, and DMAP to form compound 29.

Compound 29 reacts with  $\text{TFA} \cdot \text{H}_2\text{N}$  to form compound 30.

The structure of the PEG linker (D) is shown as a poly(ethylene glycol) chain with a terminal amine group.

FIG. 5

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